



# Advancing Lithium-Ion Battery Recycling through Material Flow Analysis

## Material Flow Analysis as the key to conserving resources

As the global demand for lithium-ion batteries (LIBs) continues to surge, driven by the rapid expansion of electric vehicles (EVs) and renewable energy storage, sustainable end-of-life management has become a critical challenge. Efficient recycling of these batteries is essential to reduce environmental impacts, conserve valuable resources, and support the circular economy. A cornerstone of this effort is Material Flow Analysis (MFA), a systematic approach to quantifying and optimizing processes and the lifecycle of materials.

### What is Material Flow Analysis??

Material Flow Analysis is a methodological tool used to map the flow of materials through a system. In the context of LIB recycling, MFA helps to identify key input, output, and loss pathways, providing a comprehensive understanding of the materials involved – from resource extraction to end-of-life recovery. By quantifying these flows, MFA supports informed decision-making to improve recovery efficiency, reduce environmental burdens, and minimize waste.

### Why MFA is Critical for LIB Recycling

1. **Resource Conservation:** LIBs contain critical raw materials, including lithium, cobalt, and nickel, which are finite and geographically concentrated. MFA allows stakeholders to pinpoint inefficiencies in current recycling processes and design strategies to maximize material recovery.
2. **Environmental Benefits:** Improper disposal of LIBs can result in hazardous chemical leaching and environmental contamination. MFA helps model the environmental impacts of different recycling scenarios, enabling a shift towards more sustainable practices.
3. **Economic Opportunities:** Understanding material flows can uncover economic potential by identifying underutilized streams of valuable metals. This insight drives innovations in recycling technologies, making them economically viable and scalable.

## The Role of the COMET Module FuLIBatteR

By leveraging MFA, FuLIBatteR holistically maps the end-of-life of LIB materials, identifying opportunities to improve process efficiency and material circularity. This data-driven approach enables the development of optimized recycling methods that minimize losses and align with the principles of sustainable resource management.

## Looking Ahead

As the LIB market continues to grow, the integration of MFA in recycling strategies is not merely an option but a necessity. Initiatives like the FuLIBatteR Module exemplify how academia, industry, and government collaboration can address pressing global challenges. By embracing MFA, we can pave the way for a more sustainable future – one where lithium-ion batteries power not just our devices but also a resilient and resource-efficient world. Apart from our research efforts, the FuLIBatteR team actively contributed to the 17<sup>th</sup> Recy & DepoTech Conference held from 13 – 15 November 2024 at the Montanuniversitaet Leoben (Austria). Organized by the Chair of Waste Processing Technology and Waste Management (also partner within the Module), K1-MET contributed with a presentation, a poster and was part of a joint stand with the voestalpine High Performance Metals (also partner within the Module, see figures below).



*Photo left: Presentation by B. Rutrecht (K1-MET)*

*Photo right (from left to right): J. Rieger (K1-MET), J. Mueller (voestalpine High Performance Metals), L. Schmidt (K1-MET), N. Tsioutsios (voestalpine Boehler Edelmetall), B. Rutrecht (K1-MET), R. Frueholz (K1-MET), W. Reiter (K1-MET)*

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For more information about the FuLIBatteR project and its progress, please visit [LinkedIn](#) and the [K1-MET-Website](#).